

iron center plate: replace if they are worn more than 1/16" per side, warped or cracked

friction: replace if worn or cracked, **generally always replaced

pressure plate: replace if warped or cracked

airtube: replace if worn, cracked or over 10 years old.

replace springs during every rebuild

maintain gap per specification; shims can be removed for adjustment. Most people just replace friction discs to reduce gap in clutch when worn.

shims: make sure you have the correct stack of shims for proper clearance - see manual

check splines on hub and iron centerplates for stepping or wear!

check splines on ring for stepping or wear!

AIR HOSE CONN
1/2 NPT TAPPE
3X, 120° APAR
RESPECT TO KE

21/32 THRU HOLES
12X, 30° APART

SEE NOTE

16.000
H.C.

21.00

25.250
H.C.

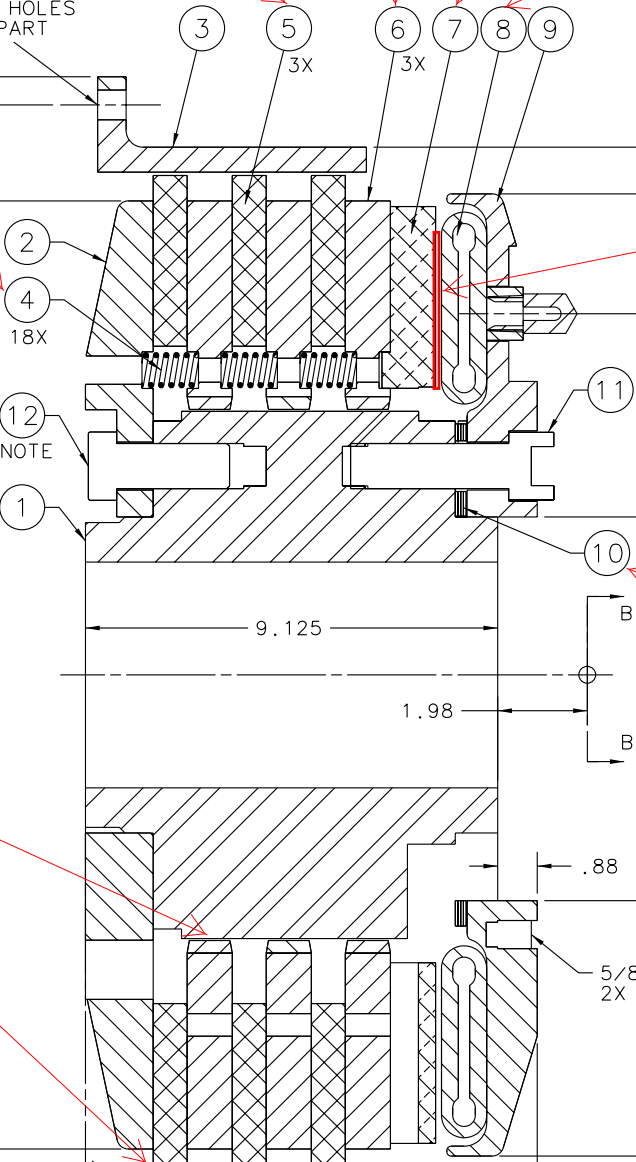
26.498
26.496

1.98

8.50

5/8-NC X .88 DEEP
2X 180° APART

.47



800-771-5921